RD1	11	Toyota 8" IFS,53mm BR	NG	
ITEM #	QTY	DESCRIPTION	PART #	NOTES
01	1	BONDED SEAL	160702	
02	1	CLUTCH GEAR	050806	
03	8	RETURN SPRING	150113	
04	1	LONG CROSS SHAFT	060204	
05	1	SPIDER BLOCK	070201	
06	1	DIFFERENTIAL CASE	013007	
07	3	CROSS SHAFT RETAINING PIN	120601	
08		TAPERED ROLLER BEARING	NOT SUPPLIED	
09	1	SHIM KIT	SHK009	
*	1	MASTER SHIM	150352	
10	1	SEAL HOUSING ASSEMBLY	081805	
11	2	SEAL HOUSING O-RING	160207	1
12		TAPERED ROLLER BEARING	NOT SUPPLIED	
13	1	FLANGE CAP ASSEMBLY	027307	
14	1	LOCKING SIDE GEAR	SEE NOTE	2
15	4	PINION THRUST WASHER	151110	
16	4	PINION GEAR	SEE NOTE	2
17	2	SHORT CROSS SHAFT	060403	
18	1	SIDE GEAR	SEE NOTE	2
19	2	SIDE GEAR THRUST WASHER	151010	
20	2	CSK SCREW	200213	
21	2	ANTI-FRICTION BUSHING (PTFE)	160804	
*	1	BULKHEAD KIT	170111	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201	
*	1	NIPPLE (1/8" to 1/8" BSPT)	170501	
*	1	NYLON AIR LINE (5mm DIA X 6m	170301	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH	180209	
*	1	SWITCH COVER (FRONT)	180210	
*	10	CABLE TIE	180301	
*	1	WARNING LABEL	210101	
*	1	BUMPER STICKER	210102	
*	1	OPERATION & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102111	

Specs:

Axle Spline	30 tooth, Ø33mm [1.31"]
Ratio Supported	3.91:1 & up
Ring Gear ID	126.0mm [4.96"]
Ring Gear OD	200mm [8"]
Ring Gear Bolts	10 bolts on Ø160mm [6.30"]
Ring Gear Torque	95Nm [70 ft-lb]
Backlash	0.15-0.25mm [0.006-0.010"]

Notes:

1	For replacement O-rings use only BS136 Viton 75.
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2 Available only as complete 6 gear set # 728H111

Spare axle retaining clips may be required (not supplied) to refit CV shafts.

For 8" IFS with 50mm carrier bearings refer to RD131 (Section 2.131).

For 8" IFS with 53mm carrier bearings for the numerically lower ring and pinion ratios (i.e., 3.73 & DN) refer to RD121 (Section 2.121).

