ARB AIR LOCKER Air Operated Locking Differentials

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RD1	28	Land Rover,24 SPL,Ban	jo	
ITEM #	QTY	DESCRIPTION	PART#	NOTES
01	1	FLANGE CAP ASSEMBLY	027311	
02	1	BONDED SEAL	160702	
03	1	CLUTCH GEAR	050806	
04	2	SHORT CROSS SHAFT	060403	
05	1	LONG CROSS SHAFT	060204	
06	1	SIDE GEAR	SEE NOTE	2
07	2	SIDE GEAR THRUST WASHER	151010	
08	2	COUNTERSUNK SCREW	200213	
09	3	RETAINING PIN	120601	
10	2	TAPERED ROLLER BARING	NOT SUPPLIED	
11	1	SEAL HOUSING RETAINING CLIP	150602	
12	1	SEAL HOUSING ASSEMBLY	082002	
13	2	SEAL HOUSING O-RINGS	160235	1
14	1	ADJUSTER NUT	100201	
15	8	RETURN SPRINGS	150113	
16	1	SPLINED SIDE GEAR	SEE NOTE	2
17	4	PINION GEAR	SEE NOTE	2
18	4	PINION THRUST WASHER	151110	
19	1	SPIDER BLOCK	070201	
20	1	DIFFERENTIAL CASE	013011	
*	1	BULKHEAD FITTING KIT (O-RING TYPE)	170111	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201	
*	1	NIPPLE (1/8" to 1/8" BSPT)	170501	
*	1	AIR LINE (5mm DIA X 6m LONG)	170301	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH	180209	
*	1	SWITCH COVER (FRONT)	180210	
*	1	SWITCH COVER (REAR)	180211	
*	10	CABLE TIE	180301	
*	1	WARNING LABEL	210101	
*	1	BUMPER STICKER	210102	
*	1	OPERATING & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102128	
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Specs:

Axle Spline 24 tooth, Ø31.5mm [1.24"]
Ratio Supported 3.54:1
Ring Gear ID 125.4mm [4.94"]
Ring Gear Bolts 10 bolts on Ø142mm [5.59"]
Ring Gear Torque 58Nm [43 ft-lb]
Backlash 0.10-0.17mm [0.004-0.007"]
Bearing Cap Torque 90Nm [66 ft-lb]

Notes:

- 1 For replacement O-rings use only BS133 Viton 75.
- 2 Available only as complete 6 gear set # 728H141

This model replaces the Rover type differential carrier with a flange diameter of 174mm [6.85"] For the P38A differential with a flange diameter of 205mm [8.07"] refer to RD138 (Section 2.138).

5mm [3/16"] ring gear spacer plate (ARB part# 'RD03A') is available for use with early Land Rover 4.7:1 ratio gear but longer bolts must be used (Land Rover part# 576521).

Refer to seal housing set-up tech note (Sec. 5.2).



