## RD160 Land Rover, Salisbury, 24 SPL, 4.70:1

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ITEM #	QTY	DESCRIPTION	PART #	NOTE
1	2	SEAL HOUSING O-RING	160248	1
2	1	SEAL HOUSING ASSEMBLY	082104	
3	1	SHIM KIT	SHK001	
*	2	MASTER SHIM	SEE NOTE	4
4	1	BONDED SEAL	160703	
5	1	CLUTCH GEAR	050807	
6	1	SPIDER BLOCK	070402	
7	1	LONG CROSS SHAFT	061501	
8	1	SIDE GEAR	SEE NOTE	3
9	2	COUNTERSUNK SCREW	200214	
10	3	CROSS SHAFT RETAINING PIN	120601	
11	2	TAPERED ROLLER BEARING	NOT SUPPLIED	2
12	1	FLANGE CAP ASSEMBLY	028605	
13	12	RETURN SPRING	150107	
14	1	SPLINED SIDE GEAR	SEE NOTE	3
15	2	SHORT CROSS SHAFT	061601	
16	4	PINION GEAR	SEE NOTE	3
17	4	PINION THRUST WASHER	151113	
18	2	SIDE GEAR THRUST WASHER	151007	
19	1	DIFFERENTIAL CASE	013205	
*	1	BULKHEAD FITTING KIT (O-RING TYPE)	170111	
*	1	PUSH-IN FITTING (5mm to 1/8"BSPP)	170201	
*	1	AIR LINE (5mm DIA X 6m LONG)	170301	
*	1	NIPPLE (1/8" to 1/8" BSPT)	170501	
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH	180209	
*	1	SWITCH COVER (REAR)	180211	
*	10	CABLE TIE	180301	
*	1	WARNING LABEL	210101	
*	1	BUMPER STICKER	210102	
*	1	<b>OPERATION &amp; SERVICE MANUAL</b>	210200	
*	1	INSTALLATION GUIDE	2102160	

## Specs:

Axle Spline	24 tooth, Ø31.5mm [1.24"]	
Ratio Supported	4.70:1	
Ring Gear ID	162.0mm [6.38"]	
Ring Gear OD	248mm [9.75"]	
Ring Gear Bolts	12 bolts on Ø191mm [7.50"]	
Ring Gear Torque	136Nm [100 ft-lb]	
Backlash	0.15-0.25mm [0.006-0.010"]	
Bearing Cap Torque	134Nm [99 ft-lb]	

## Notes:

- 1 For replacement O-rings use only BS140 Viton 75.
- 2 For replacement bearing use Timken part # 387A / 382S.
- 3 Available only as complete 6 gear set # 728K081

For ratios of 3.54:1 refer to RD161 (Section 2.161)

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4 Use 150331 (4.0mm thick) for diff with thin bearing cup.

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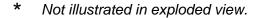
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